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ION-PAIR EXTRACTION OF ALKALI METAL NITRATE SALTS BY LIPOPHILIC,
BENZO-SUBSTITUTED 24-CROWN-8 ETHERS

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ABSTRACT

The extraction of alkali metal nitrate salts by 24-crown-8 ethers bearing multiple benzo substituents has been surveyed in 1,2-dichloroethane diluent at 25 °C. The results reveal that the addition of benzo-substituents onto the 24-crown-8 increases both the extraction efficiency and the selectivity for the larger cations. Substitution of branched alkyl groups onto the benzo rings of 24-crown-8 ethers has a relatively small influence on their extraction properties.

INTRODUCTION

The fission product ^{137}Cs is one of the major radioactive byproducts of nuclear fuel reprocessing (1-3), and the resulting environmental, health, safety, and processing concerns (1,4,5) have led to considerable interest in extractive methods for the separation of Cs^+ from aqueous media (3,6-18). Crown ethers are known to complex alkali and alkaline-earth cations (19-22) and have been intensively studied for the solvent extraction of these metals, including cesium (9-18,23,24). These studies have indicated that the highest cesium selectivity is achieved using benzo-substituted crown ethers of the appropriate size to accommodate the Cs^+ cation, that is, benzo- and dibenzo-21-crown-7 ethers (13,25,26). Surprisingly, the next larger crown ethers, based on 24-crown-8, are less selective for cesium over the smaller cations. (17,20-22). However, the crown ethers used in these studies have been limited to those compounds incorporating two benzo or

two cyclohexano substituents (9-11,17,18). Structural studies have shown that the larger crown ethers can "wrap around" the smaller cations (27,28). Undoubtedly, the number and positioning of benzo substituents will impose constraints on the ability of large crown ethers to act in such a manner. Hence, it was of interest to examine the effect of the number of benzo substituents on extraction strength and selectivity among the alkali metals, as was done previously for 18-crown-6 ethers (29).

For practical application in solvent extraction, crown ethers must exhibit both high solubility in organic diluents and low distribution to the aqueous phase (high lipophilicity) (30). The addition of benzo substituents to crown ethers typically results in an increase in lipophilicity but often reduces their solubility in organic diluents (31). Both solubility and lipophilicity can be increased by alkylation of the benzo substituent (19,32). It is generally accepted that the addition of alkyl substituents to the 4 or 5 position of the benzene ring in benzo-substituted crown ethers has little effect on the extraction properties of these compounds (33,34).

We have been systematically investigating the structural factors that influence efficiency and selectivity in the extraction of alkali metal salts by crown ethers (17,18,35,36). Herein, we report data on the extraction of alkali metal nitrate salts by solutions of crown ethers in 1,2-dichloroethane (DCE) diluent. The crown ethers investigated include benzo-substituted 24-crown-8 ethers bearing two, three, and four aromatic substituents, where the aromatic substituents include benzo, 4-*t*-butylbenzo, and 4-*t*-octylbenzo groups (Figure 1). For comparison, corresponding data for similarly substituted 21-crown-7 ethers is presented (17). These results demonstrate the significant influence substituent groups have on both selectivity and efficiency in the extraction of alkali metal salts by these crown ethers.

EXPERIMENTAL

Dibenzo-21-crown-7 (**B₂21C7**), bis-*t*-butylbenzo-21-crown-7 (**bB₂21C7**), and dibenzo-24-crown-8 (**B₂24C8**) were purchased from Parish Chemical Company and dried under high vacuum without further purification. Tribenzo-24-crown-8 (**B₃24C8**) and tetrabenzo-24-crown-8 (**B₄24C8**) were prepared using literature methods (19 and 37, respectively). Bis-*t*-butylbenzo,dibenzo-24-crown-8 (**bB₂B₂24C8**) and bis-*t*-octylbenzo-dibenzo-24-crown-8 (**oB₂B₂24C8**) were prepared by the same procedure as **B₄24C8**, from *t*-butylcatechol and *t*-octylcatechol, respectively. The remaining crown ethers were prepared as described elsewhere (38).

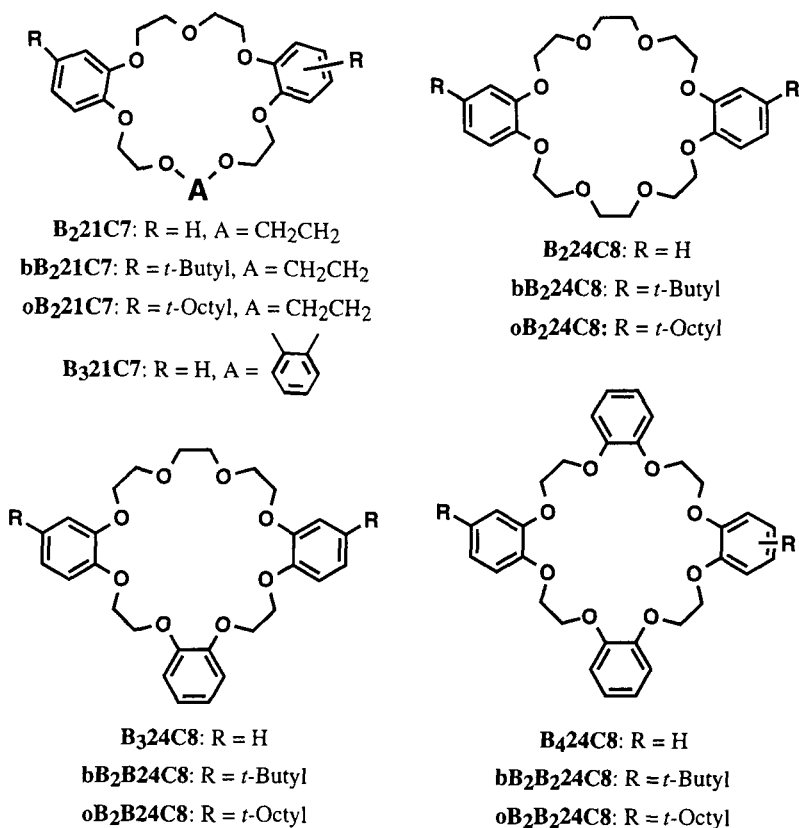


FIGURE 1. Crown ethers used in this study; *t*-Butyl = (CH₃)₃C-,
t-Octyl = (CH₃)₃C-CH₂-(CH₃)₂C-.

The extraction experiments were performed in the following manner. Equal volumes (0.5 mL each) of organic phase (0.025 M of crown ether) and aqueous phase (mixture of metal nitrate salts, MNO₃, each at 0.4 M where M = Li⁺, Na⁺, K⁺, Rb⁺, and Cs⁺) were equilibrated by repeated inversion on a Glascol® laboratory rotator in a thermostated air box at 25.0 °C (± 0.5 °C) for 2 to 15 hours; this procedure was determined previously to be sufficient to ensure equilibrium. The samples were centrifuged for 5 to 10 minutes. An aliquot of the organic phase (0.3 mL) was removed and contacted with 3.0 mL of water, following the same procedure as for the extraction. This back-extraction sample was centrifuged, and 2.0 mL of the aqueous phase was

removed for analysis. A second back-extraction showed that essentially all of the metal salts are removed from the solvent in the first back-extraction. The final metal ion concentrations in the organic phase were calculated on the basis of the first stripping results. Multiple (3 - 5) extraction runs were performed for each crown ether solution.

Metal cation analysis of aqueous solutions was performed on a Dionex 2020i ion chromatography system equipped with a autosampler, AI-450 workstation, and conductivity detector, using a Dionex IonPac CS12 cation exchange column with 0.02 M methanesulfonic acid as the eluent. Calculations were based on an average of three injections for each sample using the external standard method. Lower detection limits for Li^+ , K^+ , Rb^+ , and Cs^+ were $[\text{M}^+] \geq 3 \times 10^{-6}$; the lower limit for $[\text{Na}^+] \geq 10^{-4}$ resulted from the high background of Na^+ in the controls. Acid-treated polypropylene vials and containers were used for both extraction and storage of aqueous solutions. All organic solutions were stored in Teflon® containers.

RESULTS AND DISCUSSION

The extraction of alkali metal nitrate salts by **B₂21C7** and **B₂24C8** in DCE is shown in Figure 2. These data are consistent with previous studies demonstrating that **B₂21C7** extracts rubidium and cesium much more strongly than the smaller alkali metal cations, while the larger macrocycle **B₂24C8** exhibits overall weaker extraction and a less pronounced increase in extraction as the size of the cation increases (17). The effect of incorporating three or four benzo substituents into the two macrocyclic systems, 21-crown-7 and 24-crown-8, is shown in Figure 3. The incorporation of three benzo substituents into a 21-crown-7 ether (**B₃21C7**) results in a

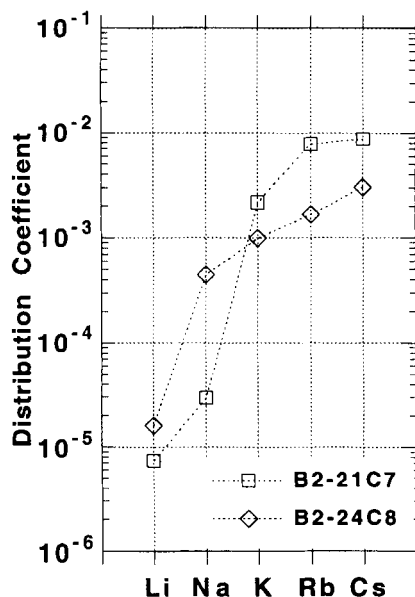


FIGURE 2. Extraction of alkali metal nitrate salts by dibenzo crown ethers.

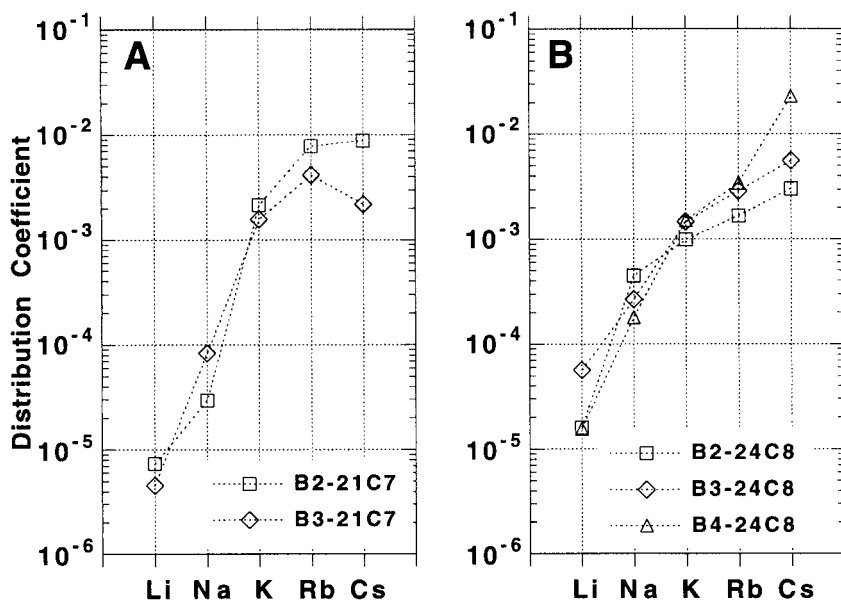
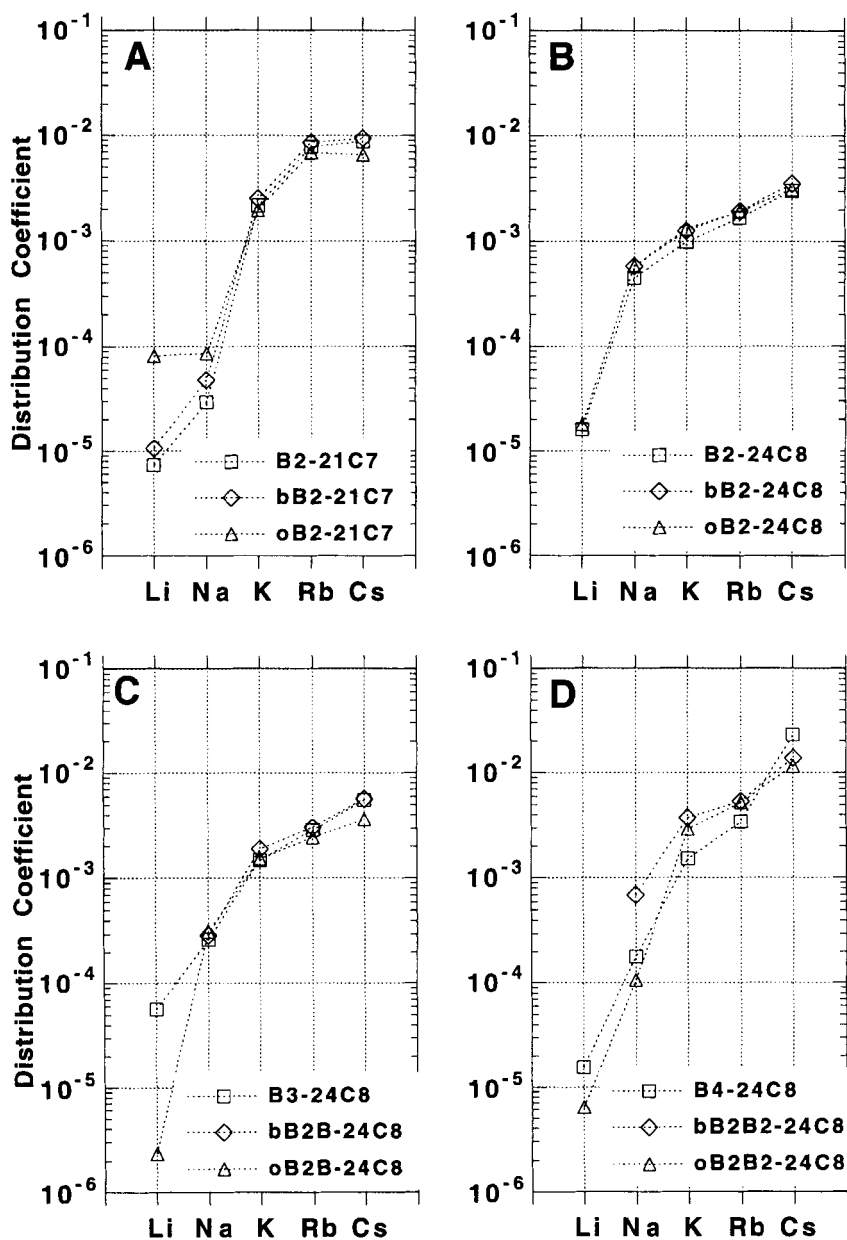


FIGURE 3. Extraction of alkali metal nitrate salts by crown ethers bearing multiple benzo substituents: A) 21-crown-7 ethers, B) 24-crown-8 ethers.

decrease in the extraction of the nitrate salts of the larger alkali metals K, Rb, and Cs. However, this effect is most pronounced for cesium, resulting in selectivity for rubidium extraction (17). Conversely, the addition of one (**B₃24C8**) or two (**B₄24C8**) benzo substituents to **B₂24C8** results in an increase in the extraction of the three larger cations, K⁺, Rb⁺, and Cs⁺. This effect is most pronounced for the extraction of cesium nitrate by **B₄24C8**, which extracts cesium nitrate much more strongly than rubidium nitrate and more strongly than any of the other crown ethers in this study.

The effect that alkyl substitution on the benzene ring has on the extraction of alkali metal nitrate salts by the series of 21-crown-7 and 24-crown-8 ethers bearing benzo, *t*-butylbenzo, and *t*-octylbenzo substituents is shown in Figure 4. In general, a relatively small influence is seen in the overall strength of extraction, or in trends with respect to cation size, by the substitution of *t*-butyl or *t*-octyl onto these series of crown ethers. However, subtle systematic differences in the extraction of the different salts can be observed for the dibenzo-21-crown-7 system (*vide infra*).

FIGURE 4. Extraction of alkali metal nitrate salts by *t*-alkylbenzo substituted crown ethers.

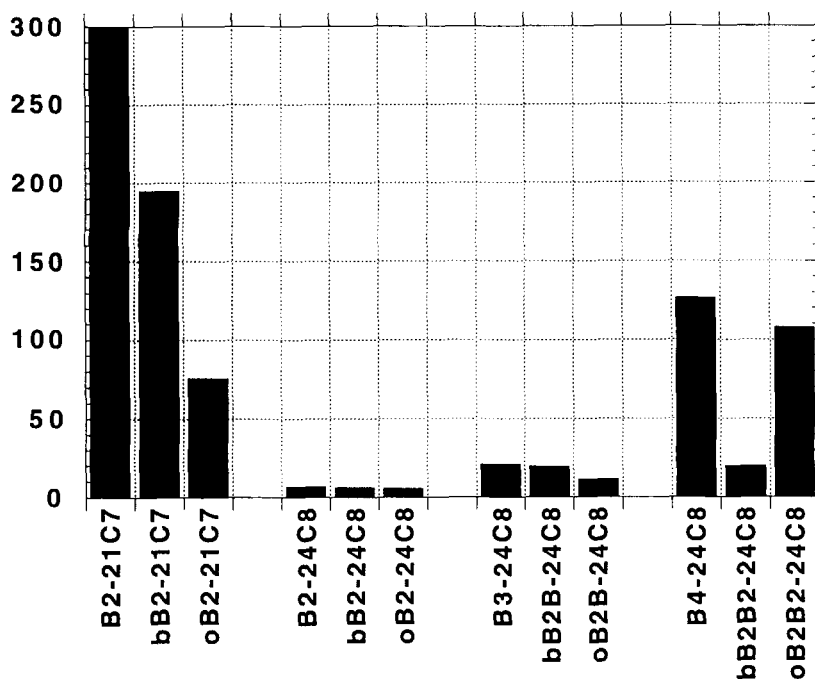


FIGURE 5. Separation factors, $\alpha = D_{Cs} / D_{Na}$, for the crown ethers studied.

For nuclear waste applications, a practical cesium extraction system must exhibit high selectivity for Cs^+ ion relative to Na^+ ion. A histogram of the selectivity for cesium extraction as compared to sodium extraction by this series of crown ethers is shown in Figure 5. The separation factor, $\alpha = D_{Cs} / D_{Na}$, is plotted for each of the crown ethers studied in Figure 4. The effect of adding alkyl substituents to the benzene rings of the 24-crown-8 ethers is relatively minor, in contrast to the effect in the dibenzo-21-crown-7 series. In previous reports (17,18,35), we have noted an increase in the extraction of sodium when **B221C7** is substituted with *t*-alkyl groups (see Fig. 4a). This change in the distribution coefficient for sodium extraction results in a significant decrease in cesium/sodium selectivity for the dibenzo-21-crown-7 system (i.e. from **B221C7** to **oB221C7**). A similar but significantly smaller trend is observed in the 24-crown-8 systems. Consequently, while **B221C7** exhibits the highest cesium selectivity overall, **oB2B224C8** exhibits the best cesium selectivity among the *t*-octylbenzo-substituted crown ethers, exceeding that of **oB221C7**.

CONCLUSION

A survey of the extraction of alkali metal nitrate salts by benzo and *t*-alkylbenzo substituted crown ethers has revealed that incorporation of multiple aromatic substituents into 21-crown-7 and 24-crown-8 ethers can have profound effects on the properties of these extractants. Whereas varying the number of aromatic substituents significantly affects both the extraction strength and the extraction selectivity of these compounds, varying the substituents on the benzene rings has a relatively small effect on the extraction strength. However, even small changes in extraction strength can result in significant differences in selectivity, especially for the dibenzo-21-crown-7 series, where alkyl substituents significantly reduce the selectivity for cesium ($\alpha_{\text{Cs/Na}}$) extraction. Conversely, addition of *t*-alkyl groups to benzo-substituted 24-crown-8 ethers has little effect on either extraction strength or selectivity. Thus, the tetrabenzo-24-crown-8 system shows promise for the efficient, selective extraction of cesium from mixtures of alkali metal salts.

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